



S/F BONNY READ



LOCATION: Los Sueños, Costa Rica

ASKING PRICE: USD 9 800 000

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Particulars are believed correct but are not guaranteed, neither may they be used for contractual purposes.
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TYPE:	Sport Fisherman
SHIPYARD:	SEA FORCE IX
EXTERIOR DESIGNER:	SEA FORCE IX
INTERIOR DESIGNER:	SEA FORCE IX
BUILD:	2013
REFIT:	2021
LOA:	28.65m / 94'
BEAM:	6.98m / 22'11"
DRAFT:	1.68m / 5'6"
GROSS TONNAGE:	95 tons
HULL MATERIAL:	Fibreglass
SUPERSTRUCTURE:	Fibreglass
ENGINES:	2 x 2400hp Diesel MTU 16V2000 M94
MAX SPEED:	35 knots
CRUISE SPEED:	27 knots
RANGE:	2000 nm
ACCOMMODATION:	9 guests in 4 staterooms, 2 crew



ACCOMMODATION

SALON

Each Sea Force IX is custom built and designed to meet each client's demands. BONNY READ was designed with a European style meaning the galley is separate from the salon and dining areas. The doors, tables, cabinetry, and panelling throughout the vessel are crafted from quarter-sawn teak derived from a single tree with the grain book-matched.

When you enter the salon through the automated French doors, there's an oversize U-shaped couch to port facing a cabinet with a large flat-screen TV to starboard. An internal artisan sculpted stainless-steel stairway in the aft starboard corner curves up to the bridge interior. Just behind the staircase is the yacht's day head area.

The dining area revolves around a beautiful table and chair set that seats eight with cabinet storage for plates, glassware, silver, linens, and more. Wine and drink coolers are hidden behind book-matched teak cabinet doors. The entire area has recessed lighting and overhead indirect air conditioning to alleviate the need for unsightly vents that create uneven cooling. Moving forward into the companionway on the starboard side is more storage and electrical distribution panels that are located behind the book-matched teak cabinetry.

- U-shaped ultra-leather sofa with storage below and decorative pillows
- Book-matched teak joinery interior on valences centre headliner and cabinetry
- Beers electric door
- Teak dinette table
- New Carpeted sole
- Dometic AC thermostat control
- Electric automatic Dometic window treatments
- Samsung 65" OLED TV
- Bose surround sound
- Day head to starboard
- LED overhead recessed dimmable lighting
- Custom book matches teak entertainment housing for flat screen Tv
- Access to flybridge via stainless steel spiral staircase with teak steps
- Accent courtesy LED lighting on valance and centrepiece for formal dining

FORMAL DINING

- Large custom teak dinette table with seating for 8x
- To port custom built cabinetry for serving flatware and stemware
- To starboard new Miele wine chiller, Custom bottle storage, and U-line clear ice maker
- Additional storage for table decor, serving ware, and AV equipment
- New Carpeted sole
- Access to separate Euro galley
- LED overhead recessed lighting
- Main Galley and Salon 120/240V electrical distribution sub-panel

COMPANIONWAY

The curved companionway of BONNY READ features a custom-built rod storage locker that also houses the framed Letter announcing the conviction and sentencing of Bonny and Read stamped by the Board of Pilots Commissioners, Port of Key West, and dated Nov. 17, 1721. Directly across on the left side is access to the forward brow storage or "Dog House" area that houses the ship's onboard PC Plex system for movie storage and AV entertainment. Just forward of the storage areas



are the two new Miele professional washer and dryer machines and 2x additional storage cabinets. To the left, the companionway terminates to the Master Stateroom featuring a large centreline king-sized berth and en-suite head and shower.

The companionway leading to the bow accesses additional sleeping accommodations. To starboard is a large -stateroom with a queen bed and full head. Opposite that is the “kids’ room,” with triple single beds, two arranged bunk style (over/under), also with a full head. And at the bow end of the corridor is another beautifully designed Master suite that includes a raised queen bed with overhead skylight, packed with intricate cabinetry and its own private head. All the heavy entry doors are beautifully executed with opposing teak grains, satin-finished hinges, locks and lever handles, and magnetic bumpers to prevent slamming when the boat is in motion.

Additional storage and custom book-matched teak joinery serves as Wayne’s coating

Custom recessed overhead dimmable LED lighting and courtesy lights

Miele professional washer/dryer

Custom rod locker lined in book-matched teak

Access to brow storage and electrical space

Tidal wave treatment system control panel

3x Fire extinguishers

120/240 VAC and 24VDC forward load electrical distribution centre

Pantry Storage

Onboard PC Plex system for movies

Apple TV

Centre fuel tank 750 gallons

Middle forward tank 450 gallons

2x Freshwater tanks combined total of 500 gallons

Starboard tank 380 gallons

Port tank 150 gallons

Waste tank 250 gallons

Linen closet

MASTER STATEROOM

The aft full-beam Master stateroom features a king-size bed cantered and among it are built-in dressers, two cedar-lined armoires, and nightstands capable of holding enough clothing and personal items for a long stay. The entire room is surrounded by the richness of the book-matched grain teak. A 65" OLED flat-screen TV faces the bed centreline and a modern European-inspired Master bath is located on the port side with separate lavatory space.

King centreline berth with 5x pull out slide drawers below

2x large cedar-lined hanging lockers with LED lighting

2x nightstands with storage below

2x reading lamps

Custom credenza to port with cabinet storage above

2x porthole windows with privacy window treatments

Custom credenza with book match teak with 6x slide-out drawers and 4x cabinet lockers starboard

9x overhead recessed led dimmable lights

Dometic thermostat control

Samsung 65" OLED TV

Bose surround sound

LED accent courtesy lighting

Access to en-suite Master head

CO2 And Smoke detectors



PORT GUEST STATEROOM

The port guest stateroom is otherwise known as the "Kids Room" features 3x single berths, large cedar-lined hanging closet, and an ensuite head and shower. A Tv is placed on the forward wall for entertainment.

- 2x over-under berths with storage below bottom berth
- 1x single berth with storage below
- Nightstand with storage below
- 2x reading lamps
- Dometic thermostat control
- Large cedar-lined hanging locker with LED lighting
- 7x overhead recessed LED dimmable lights
- Overhead deck hatch with screen and obscure treatment
- Bilge access
- Access to en-suite head and shower
- Samsung LED TV
- CO2 and smoke detector

STARBOARD GUEST STATEROOM

The starboard guest stateroom features an island-style queen double berth centreline with storage below and two adjoining nightstands. To the starboard side is a large cedar-lined hanging closet and access to the en-suite head and shower.

- Centreline queen berth with pull out storage below
- Twin nightstands with storage below
- 2x reading lamps
- Dometic thermostat control
- Large cedar-lined hanging closet
- Samsung LED TV
- Side porthole window with privacy window treatment
- Access to en-suite head and shower
- 8x overhead recessed LED dimmable lights
- Custom Carpeted sole
- Overhead deck hatch with screen and obscure treatment

FORWARD GUEST/VIP STATEROOM

In the bow forward is the guest VIP suite. A raised island queen berth is centreline and two large cedar-lined hanging closets are port and starboard. A separate en-suite head and shower is located on the starboard side.

- Island Queen centreline berth made with custom book-matched teak joinery with 4x slide-out drawers below
- 10x overhead storage cabinets port and starboard
- 2x cedar-lined hanging lockers
- 8x overhead recessed led dimmable lights
- 2x reading lamps
- Access to en-suite head and shower
- New Custom carpeted sole
- Samsung LED TV
- Bose surround sound system
- Overhead deck hatch with screen and obscure treatment



Fire extinguisher
Access to forward bilge area
Dometic AC thermostat control
Smoke and CO2 Detector

CREW QUARTERS

The crew quarter area is accessed through the engine room or the galley area. On the port side of the crew quarter area is the over-under single berths with ample additional storage outboard and a hanging closet. On the starboard side is the captain's quarter with a separate door to isolate from the opposite berth areas. The power management and vessel monitoring displays are mounted overhead and centreline and a separate en-suite head and shower is located between the engine room entrance and the crew quarter area.

2x single over-under berths
2x reading lamps
Cedar lined hanging closet with 2x pull out storage drawers
2x overhead recessed led dimmable lights
Ships remote Alarm system and vessel monitoring display
Icom remote command VHF radio
2x Samsung 20" LED TVs
4x recessed storage cabinets to port
Carpeted sole
Access to en-suite head and shower
Access to engine room
Dometic Thermostat control

CAPTAINS QUARTERS

Single berth outboard to starboard
Hanging locker with 2x slide-out drawer storage
Reading lamp
Simrad Halo 20" MFD
Nightstand with storage below
Samsung LED TV
Porthole window with privacy window treatment
3x overhead recessed LED dimmable lights
Access to crew quarters and en-suite head and shower
Engine room access
Carpeted sole
Dometic thermostat control

AFT MEZZANINE

On the aft mezzanine deck, you will find a well-appointed newly re-upholstered aft bench seating with a large dinette teak table, A highly polished stainless steel railing and rod holders line the aft bench seating. An aft-facing newly re-upholstered mezzanine seat to starboard with dry storage below and flybridge access to port via polished stainless steel curved staircase with new teak steps complete the deck area.

Going aft to port and starboard you will gain access to the cockpit with new custom (45) gallon live-wells. Under the aft seating is access to the new stainless steel deep freezer and refrigerated drink box. Centreline is the engine room access.

9x overhead led multicolour lights



2x fusion overhead speakers
1x 10" fusion subwoofer
Icom remote mic
2x Kiddie fire pull station
New Teak sole (2021)
Beers electric door system
Simrad Halo 16" MFD
Custom stainless spiral wrap around staircase to flybridge with new teak steps

COCKPIT

The cockpit is constructed low and efficient keeping accessibility and functionality in the forefront. To port and starboard are (45) gallon live-wells mounted in the teak steps. On the transom is a custom-built tuna tube system featuring 7x tuna tubes on a dedicated manifold system.

Centreline is a Release trillion fighting chair mounted on an offset stainless stanchion. Indeck port and starboard are two large fish boxes with Eskimo dispensing in port fish box.

Aft in deck is two rudder inspection hatches and centreline bilge access. Along the gunwales 4x rod holders line the covering boards and just below are port and starboard shore cord receptacles.

Along transom is a custom swim platform (removable) and dive ladder accessed through transom door and liftgate.

Along the aft bulkhead in the cockpit, you will find port and starboard tackle centres, engine room access centreline, and a large commercial refrigerated drink box.

New teak cockpit sole and steps (2021). Release trillion series fighting chair and -rocket launcher (revarnished 2021).

2 x macerated fish boxes
Fresh and saltwater washdown
Freshwater inlet
Port and starboard shore cord inlet
2 x electric reel outlets
2 x 45-gallon livewells
7 x tuna tubes
2 x Seakeeper 18
Custom stainless refrigerated drink box
Eskimo E1000 ice maker
LED courtesy lighting
Engine room access
2 x tackle centres
Custom Stainless steel freezer
2 x fusion stereo speakers
Transom door and liftgate
8 x rod holders in-gunwales
6 x rod holders in stainless belly band
Cockpit cover
Cockpit sunshade
2 x 285-gallon fuel tanks



COMMUNICATIONS AND NAVIGATIONAL EQUIPMENT

ENCLOSED FLYBRIDGE

Up one level from the cockpit via an internal spiral staircase or accessed from the aft deck via stainless spiral staircase is the yachts enclosed bridge and bridge aft deck area. Walking into the helm area forward is the newly reconfigured helm electronics panel. A complete new Simrad electronics package with 5x new 24" Simrad Halo displays lies forward, a new power management and tank monitor system is located overhead and all of the engine controls and mechanical system controls are mounted on the flat surface. Centreline is a newly re-upholstered Stidd Helm chair and to Port and Starboard are newly re-upholstered bench seating areas. Below the helm is access to additional storage as well as an electronics battery bank and Sat Communication controls.

Moving aft is an L-shaped sofa and teak dinette table on a stainless steel stanchion. To starboard is the access to salon and the TV entertainment area. The aft flybridge deck is accessed through a Beers electric door centreline.

On the flybridge, afterdeck is an aft-facing Newly upholstered mezzanine bench seat and full stainless steel railing housing 6x rod holders. To the starboard side is access to the skybridge via stainless steel curved staircase with new teak steps. Finally, to port is the access to the cockpit mezzanine area via another Stainless steel curved staircase.

- 5x Simrad Halo 24" MFD displays
- Vessel Tank Monitoring display for fuel and water level as well as fuel transfer
- Remote command panel for generator and shore power distribution
- 2x Digital Engine ECM displays
- 2x Watermakers digital touchscreen remote panels
- Simrad autopilot
- Simrad Remote control system
- Maretron DSM250
- Simrad 8" MFD display
- MTU controls
- ABT-Trac bow thruster control
- Simrad radar touchpad control
- 2x digital Seakeeper displays
- 2x ICOM VHF remote command mic
- 2x ACR remote panels for spotlights
- Trim tab controls
- Ships Alarm system display
- Electronics battery bank
- Mastervolt 24V battery charger
- Mastervolt 12/25-3 12V battery charger
- Fireboy HFC227 fire suppression system certified 2021
- Sat Intellian control boxes
- 12VDC/24VDC Pilothouse load panel
- Access to forward brow and electrical area
- Edson Stainless Ships wheel
- Gray Zebra wood antico sole at helm carpeted sole in entertainment area
- Carpet runner
- Stidd Custom helm chair
- 2x custom leather upholstered bench seats port and starboard with fold-down armrest
- L-Shaped Dinette with custom teak dinette table on stainless stanchion with storage



Samsung 65" OLED TV
CO2 and smoke detectors
AC and communication storage behind the TV in the spiral staircase
Access to salon and aft bridge deck mezzanine
Beers electric door
16x overhead recessed dimmable lights
Red LED night courtesy light over helm
3x wiper blades
Ritchie compass
Dometic thermostat control
Custom aft-facing newly upholstered mezzanine seating with storage below
Stainless belly band with 6x Rod Holders
Custom spiral stainless steel wrap-around staircase to Skybridge with new teak steps
9x overhead multicolour LED lights
Freshwater outlet
Beers electric door to flybridge
Non-skid sole

SKYBRIDGE

The Skybridge on BONNY READ received a complete and full refit. The old existing hardtop and pipework as well as the old electronics and equipment were removed. The helm area was also completely disassembled and redesigned for a more practical and functional layout.

The Hardtop was replaced by a custom-built Pipewelders hardtop featuring 2x new Intellian 7HD sat domes, 2x new radars, 2x new Miya Epoch electric reels, 2x New ACR spotlights and all-new GPS antennas as well as VHF and stereo antennas.

In addition to the communications, all new LED lighting was installed and integrated into the hardtop as well as the navigational lights. New seating was built to port and starboard forward of the helm to house fishing equipment and gear. All new PR Canvas sunbrella cushions were custom made for the forward sun lounge seating as well as the two bench seating areas.

The helm was lowered and 2x new Simrad 24" Halo displays were installed and networked into the lower helm electronics. A custom Palm Beach teak helm pod was also installed as well as all new stainless pipework and railings.

The captain can experience complete 360-degree visibility and have a full view of the bow and cockpit from the new location. Just In front of the sky bridge helm are 2x large thermostatically controlled freezer boxes for added refrigeration.

Custom built helm and teak Palm Beach Helm Pod
2x Simrad Halo 24" MFD displays
2x MTU engine ECM displays
2x Icom IC-M506 VHF radios
Simrad Autopilot
Simrad Digital depth, speed, and temp
2x Miya Epoch US-9HD electric reels
2x Release helm chairs on offset stainless stanchion
ABT Trac bow thruster
2x ACR RCL-300A spotlights
Fusion RA670 stereo head unit
Simrad radar control



Simrad autopilot
Simrad remote control system
Rupp hydraulic outriggers and centre rigger
4x fusion stereo speakers
2x frigibor compressors for freezer/drink box
2x refrigerated boxes
Dry storage under port and starboard bench seating
6x overhead Lumitec multicolour led lights
Custom Pipewelders hardtop
Custom sunbrella upholstery made by PR Canvas (new 2021)
Fire extinguisher
Engine room fan controller
Epirb
2x helm evacuation fans
2x Simrad radars
2x Wi-Fi antennas
4x 16' antennas
2x 8' antennas
2x Simrad GPS Antennas
2x Intellian I8 Sat domes
2x Lumitec aft spreader lights
Cockpit camera

SKYBRIDGE

2x Simrad NSO EVO3S MFD 24" System pack
Pilot House MFD:
1x Simrad NSO EVO3S MFD 24" system Pack
3x SimradNSO EVO3S MFD 24" display only

DUAL STATION RADAR

Simrad M5024 25U/6X X-Band radar system 25KW with 6' open array pedestal
Simrad O2000 Controller and trackball
Simrad M5024 24" Display
Simrad R5000 Power Supply
Simrad NEP-2 Ethernet expansion port

COCKPIT AND CREW MFD'S

2x Simrad NSS12 EVO3S Combo MFD - 12" Solarmax IPS Display

NETWORK RADAR

Simrad HALO-6 Pulse compression radar - true 72nm range
Simrad NEP-2 Ethernet expansion port

AUTOPILOT

Simrad AP44 Control Head
Simrad NAC-3 Autopilot computer
Simrad Precision-9 Compass
Simrad RF25N Rudder reference sensor
Simrad Pump-2 Reversible hydraulic gear pump
Simrad V3100 AIS Transponder
Digital 598-SW 8' AIS Antennae



SOUNDER

Simrad S5100 High-Performance CHIRP Sonar module
Simrad CM599LH-W Xsonic transducer

VHF RADIOS

2x ICOM M605 VHF Radio
2x ICOM IC-M506 VHF Radio with rear mic
4x COMROD AV90/2 BI 16' VHF antennas
4x RUPP PAK-0006 4-way flat mount with support
7x ICOM HM195B Full control second station command mic
6x ICOM OPC-1541 extension cable
4x ICOM OPC-999 Optional extension cable

DIGITAL INSTRUMENTS

Simrad IS42 Digital Display
Airmar 220WX Ultrasonic weather station
GEMECO DST800L-235-N2 NMEA2000

SATELLITE COMPASS

Simrad P3007 GPS Compass expanded

SATELLITE WEATHER RECEIVE

Simrad WM-4 weather module

SATELLITE PHONE

V85 Intellian V85 Satellite phone system

SEARCH LIGHT

2x ACR RCL-600A 24VDC control searchlight
2x ACR 2nd Station URP-102 Point Pad Kit

MECHANICAL, PROPULSION AND ENGINE ROOM

A completely new and redesigned engine room was built and laid out to provide the most efficient and effective platform to create ease of maintenance and accessibility as well as functionality. Completely stripped and refit this engine room is built for any occasion whether normal days of fishing locally or traveling to the most remote locations and destinations. Everything was thought of and updated to the finest detail.

The generators were relocated and mounted to access all sides while servicing. New Fuel tanks were installed giving a combined total of 2000 gallons in the two wing tanks outboard of each motor. An all-new power management system and fuel manifold were integrated. New water treatment systems were installed and all of the fire suppression system was completely updated and certified.

2x Northern Lights 36 KW gen sets new 2021 Port 110 hours starboard 112 hours
2x MTU M94 2400HP engines (250 hours smoh)
2x ZF 3070A transmissions
2x Sauer Danfoss PTO pumps for Hydraulics
2x Dometic SeaXchange XTC II Watermakers
Dometic SeaXchange spotzero system
2x Kiddie FM-200 fire suppression extinguishers (certified 2021)



- 2x 1000 gallon fuel tanks
- Port and starboard engine bank batteries
- 4x main engine Racor filters
- 2x generator Racor filters
- SWK2000 Alfa Laval fuel polishing system
- Oil exchange pump and manifold
- Freezer compressor
- Drink box compressor
- Marathon air compressor
- Engine room fans
- 2x Master volt 24/75-C battery charger
- 10x overhead LED lights
- 4x engine room cameras
- Tides dripless seals with crossovers
- Mirrored ceiling
- Infinity woven sole
- Crew quarters access

ELECTRICAL EQUIPMENT

Thoughtfully laid out and completely refit the mechanical pump room is outlined in a freshly painted space. To the port side are the 4x new 6 ton chillers and manifold system. Pre-designed for ease of maintenance and service accessibility. To the starboard side is where the new Atlas system and Frequency converters are located as well as house bank batteries. Overhead above the engine room watertight door is the vessel's tank monitoring system for fuel and water levels. Just aft and below the entry steps are the livewell system pumps and manifolds as well as Seakeeper pumps. Outboard and to port is the Eskimo E1000 ice maker that dispenses into the port fishbone in the cockpit.

- Dometic MCGXLP60 4x brand new 2021 freshwater circulation pumps
- Atlas system new 2021
- New Frequency converters
- Engine room 120/240 electrical distribution panel
- Engine room 24VDC distribution panel
- 4x house bank batteries 2021
- 2x Scot pumps for tuna tubes and livewell
- 2x prime time pumps for Seakeeper
- Fuel tank manifold switch
- BONNY READ Tank monitoring system for fuel and water
- Remote command panel for generator and shore power distribution
- Digital 24VDC distribution gauges
- Digital shore input and generator input gauges
- Fire boy HFC 227 fire extinguisher
- 2x new Metcalf exhaust risers and mixing rings
- Generator exhaust
- 2x LED overhead lights
- Eskimo E1000 ice maker



YACHT CAPACITIES

Fuel Capacity: 4,130 Gal
Water Capacity: 500 Gal
Holding Tank: 250 Gal

GALLEY, DOMESTIC AND LAUNDRY EQUIPMENT

A newly reappointed galley with all new appliances and a small dining area with two stowable bar seats. Appliances include a floor-to-ceiling new Miele oversize refrigerator/freezer, a new Miele commercial oven, A new Miele 3x burner induction cooktop stove, and a new Miele garbage compactor. All of the storage cabinetry continues the theme of book-matched teak grain and granite countertops line both sides of the galley. The Owner's prized Miele espresso machine is to port as well as a separate curved stairway that leads down to the crew quarter and engine room areas.

- Miele Stainless full-size refrigerator/freezer
- Miele Induction cooktop
- Miele stainless Microwave Convection oven
- Miele stainless Oven
- Kitchen aid stainless steel trash compactor
- Miele espresso machine
- Full wrap-around custom book-matched teak cabinetry with storage overhead and below
- Custom grey Granite countertop
- Stainless sink with built-in aerator
- Insta-hot
- Gray zebra wood antico flooring
- Access to crew quarters
- 10x overhead recessed LED dimmable lighting
- Pocket doors for Galley and Crews quarters
- Exhaust vent

A/V ENTERTAINMENT EQUIPMENT

STEREO EQUIPMENT - COCKPIT AND SKYBRIDGE

- 2x Fusion RA670 Fusion Apollo Marine Entertainment system
- 2x Fusion SG-F772W 7.7" Marine Speakers
- 2x Fusion 7" classic white speaker (pair)
- Fusion SW10 10" Marine Subwoofer 400W
- Digital 538-AW 8' AM/FM Stereo Antenna

OFFICE & OTHER EQUIPMENTS

WIFI SYSTEM

- Wave WIFI EC-HP-DB-AC Dual Band WIFI System 2.4/5GHZ
- 4x Wave WIFI Yacht AP Dual Wireless Access Point
- Luxul XGS-1005 5 Port Gigabit Ethernet Switch
- Wave WIFI MNC1200 Wireless Network Controller

DUAL OUTLET CHARGER

- Blue Seas Dual USB Charger Socket



DECK EQUIPMENT

The Foredeck area is accessed port or starboard from the aft mezzanine deck. Her side decks are lined with freshly varnished teak cap rails and a full stainless steel bow rail encompasses the bow area. In the ground tackle area is a newly installed teak deck and access to the windlass and ground tackle. Centreline is the yacht's Novurania tender and davit system. There are multiple cameras to capture the bow and side decks from the Enclosed bridge or skybridge. LED Accent lighting wraps port and starboard side decks.

- Novurania Tender with Yamaha F70HP outboard
- Hydraulic Davit
- Hydraulic Windlass
- Teak Foredeck
- Stainless Bow Rail
- Accent Lighting
- Camera system
- Fuel, Water, Waste access
- Rupp Hydraulic triple spreader outriggers
- Aft Removable swim platform and swim ladder

HULL CONSTRUCTION

The vessel's bottom uses a hull -geometry that the manufacturer claims generates lift over 90 percent of the running surface at low angles of attack. When the 2,600 hp MTU diesels are pressed hard from idle, the hull rises onto plane almost imperceptibly. The hull features prop pockets and a minimal keel for improved seakeeping while running dead level as opposed to the bow-high entry of some vessels in its class.

The hull is as close to overbuilt as you can get. The manufacturer calls its building process "monolithic construction," and it uses AME 5000 vinyl ester resin throughout the process, with U.S.-manufactured nonwoven glass and double layers of Divinycell coring vacuum bagged for strength without excess weight. All areas where through-hulls, struts, or rudder posts extend through the hull receive additional reinforcement before the full-length stringer system and a comprehensive athwartship stringer grid get glassed in place, followed by four main composite bulkheads, a crash bulkhead, and hull side beams.

The hull is then baked so the laminate is completely cured. Composite floors and soles are bonded to the stringer system and glassed to the hull using West System epoxy before the house, bridge and skybridge are glassed in place to create a single, extremely strong monolithic structure. When finished, the boat isn't the lightest or the heaviest in its class, but it is arguably the strongest.

SAFETY AND SECURITY EQUIPMENT

CAMERA SYSTEM

- IC Real Time MXI608 16CH HDVR 8TB
- 10x Garmin GCI4 Marine Camera
- Atlona AT-RON-444 1X4 HDMI splitter



REFIT & MAINTENANCE HISTORY

2021 REFIT/UPGRADES

In October 2021 a yard period of nearly 6 months was spent to update and upgrade all of the yacht's cosmetics and mechanical systems. Close to a year was spent in drafting and designing to utilize an already very successful platform and bring to modern-day technology and functionality capable of traveling all of the world's oceans.

John Crupi of Rubicon Maritime Consulting was given the responsibility to oversee, manage and design the entire project utilizing his many years of experience traveling to develop a yacht with capabilities far exceeding nearly all other vessels in her class. Once the decisions were made the project took nearly 6 months to complete and splashed right on target for her launch to travel to the Bahamas and Costa Rica on her maiden voyage.

Both main engines have been completely overhauled and have approximately 250 hours SMOH*. Two new Northern Lights 36KW Generators were installed in a newly configured arrangement to make accessibility and maintenance easy and manageable.

Her fuel tank system was completely updated with an electronically controlled fuel manifold system to transfer fuel to any tank forward and aft. New tanks were designed and installed outboard of both main engines and two new tanks were designed and installed under the cockpit sole as well. This allowed the space to accommodate the addition of 2x new Seakeeper 18's installed centreline under the cockpit sole.

An entirely new exhaust system was designed and moved outboard of the stringer system effectively lowering exhaust gas temps and improving layout functionality under the cockpit sole.

Careful thought and consideration were made to improve the HVAC system onboard and 4x New Dometic 6 ton chillers were installed as well as all-new air handlers throughout. The freshwater circulation loop was replaced as well as all-new insulation and raw water pumps.

The electrical system was also updated and a complete re-wire of the engine room was performed as well as adding a new Atlas system and Frequency converters making BONNY READ capable of euro 50hz or domestic 60hz power. All of the electrical distribution panels were rewired and reconfigured in a simplistic and practical way. Complete new power management system and load sharing system were added as well.

In the cockpit, a new Tuna Tube live-well was built and installed centreline on the aft transom. In addition to that 2x 45-gallon, Live-wells were installed port and starboard under the stairways leading to the aft mezzanine. All of the teak decks on board as well as the steps on the stainless spiral staircases were replaced at this time as well. A new stainless steel freezer and drink box were custom built and installed with two new compressors.

For mechanical equipment, two new Dometic SeaXchange watermakers were installed as well as a Dometic Spot Zero system. A new live-well and manifold system were installed to power the 2x 45-gallon live-wells and the tuna tubes. All new fresh and raw water pumps were also installed.

On the interior, all of the sofas in the salon and enclosed bridge were reupholstered and new carpeting was installed throughout. The galley was completely reappointed with all new appliances and new faucet fixtures. Every shower door was replaced as well as all faucet fixtures in every head. In the companionway, two new Miele Professional washers and dryers were installed. The Flybridge



and Skybridge feature the latest state-of-the-art Simrad electronics package as well as a newly reconfigured sky bridge helm. A new custom-designed Pipe Welders hardtop was installed and all new stainless steel pipework. The AV equipment was updated during this time as well including new TVs.

On the underside of the vessel all of her running gear, struts, and rudders were removed. The struts were realigned and shafts installed using laser alignment. All new rudder bearings and seals were installed as well as new Tides driplless shaft logs and seals. All-new underwater lights were also installed.

- 2x SeaKeeper 18 installed
- Re-engineered new exhaust system
- 2x New Northern Lights 36KW Generators
- 4x New Fuel Tanks engineered and installed
- 2x New Domestic Watermakers
- Dometic Spot Free
- New Atlas system, power management, and load sharing installed
- New HVAC system
- New Eskimo E1000 Icemaker for the cockpit
- Custom transom-mounted tuna tube system
- 2x New 45 gallon custom live-wells
- Added Freezer to the cockpit
- New refrigeration to the cockpit
- All-new exterior soft goods
- All new interior soft goods
- New carpeting throughout
- All new Miele Appliances in the galley
- New Miele Professional Washer and Dryer
- New Miele wine cooler and Kenmore clear ice maker
- All new electronics and VSAT package
- All new plumbing throughout
- Complete new wiring of the engine room and electrical distribution panels
- New Pipewelders Hardtop
- New Stainless steel pipework and belly band on skybridge
- Complete Hull and topside paint job
- New Bottom Paint and all new rudder seals and shaft seals
- Props balanced and reconditioned
- New Underwater lights
- All new teak decks in cockpit, mezzanine, foredeck, and steps on exterior spiral staircases

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